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STUDY ON EFFECT OF GEOMETRY ON DRAWING FORMING OF INNER GROOVED COPPER TUBE (Review Request: BMS-CMS-2023-18)

1 message

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4 May 2023 at 03:06

To: gnanavel.se@velsuniv.ac.in

Reference #: BMS-CMS-2023-18

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Abstract of the article:**Title: STUDY ON EFFECT OF GEOMETRY ON DRAWING FORMING OF INNER GROOVED COPPER TUBE**

Abstract: Background: In recent years, inner grooved copper tubes, especially tubes with thin and high teeth, have been widely used in heat exchange plates due to their excellent heat transfer enhancement. Methods: In this paper, the tensile test and finite element analysis are used to study the stress and strain of eco-green copper tubes of different sizes in the drawing process and the metal morphology after a fracture. Results: The results show that copper tubes are most easily broken where the force is greatest. Copper tubes are most easily broken where the force is greatest. Conclusion: When the copper tube is broken, the tooth break before the tube wall, and the tooth shape will be slightly distorted. This paper provides useful guidance for more accurate control of eco-green copper tube drawing process in the future.

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Editorial Director

CURRENT MATERIALS SCIENCE